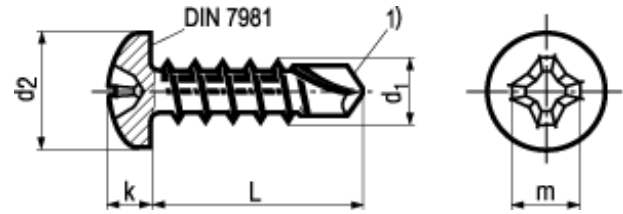


	DIN 7504 N	~ISO 15481	ecosyn®-drill	560 HV
---	-------------------	-------------------	----------------------	---------------

Standard withdrawn



1) Shaped drilling point

BN 1878

Phillips pan head self-drilling screws

type N, form H

Steel case-hardened 560 HV

zinc plated blue

- ~UNI 8118



ISO 4042



Fasteners hardness ≥ 320 HV with electroplated coatings:



Susceptible to hydrogen embrittlement!

Further notice to residual risks can be found in the introduction section.



A technical brochure is available on request

Article#	d ₁	d ₂	k max.		m~		L
1476386	ST 2,9	5,6	2,2	1	3	1,1-1,9	9,5
1476394							13
1476408							16
1476416							19
1394355	ST 3,5	6,9	2,6	2	4,2	1,3-2,25	9,5
1394363							13
1394371							16
1394398							19
1394401							22
1394428							25
3059813							32
5505810	(ST 3,9)	7,5	2,8	2	4,4	1,3-2,4	9,5
1394436							13
1394444							16
1394452							19
1394460							22
1394479							25
1394487							32
3059815							38
3508064							45
1394495	ST 4,2	8,2	3,05	2	4,6	1,4-3	13
1394509							16
1394517							19
1394525							22

Article#	d ₁	d ₂	k max.		m~		L
1394533	ST 4,2	8,2	3,05	2	4,6	1,4-3	25
1394541							32
3059816							38
3508065							45
3508066							50
1394568	ST 4,8	9,5	3,55	2	5	1,6-4,4	13
1394576							16
1394584							19
1394592							22
1394606							25
1394614							32
1394622							38
1394630							45
1394649							50
3508067							60
3508068							70
1472348	ST 5,5	10,8	3,95	3	6,5	1,8-5,25	19
1472356							22
1472364							25
1472372							32
1472380							38
1472399							45
1472402							50
3508070							60
3508071							70
1476424	ST 6,3	12,5	4,55	3	7,1	1,8-6	19
1476432							22
1476440							25
1476459							32
1476467							38
1476475							45
1476483							50
3508072							60
3508073							70
3508074							80